## Gas Aldehyde Hydrogenation Catalyst

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The gas aldehyde hydrogenation catalyst, as a kind of Cu-Zn-Al $_2O_3$  hydrogenation catalyst, is applied to gas phase hydrogenating of butyraldehyde or octene aldehyde, so as to get butanol or octanol. The hydrogenation catalyst is in the shape of a  $\Phi$ 6.5mm black cylinder.

## **Physical Properties**

Appearance	Black cylinder
Particle Size (mm)	Φ6.5×6.5
Chemical Composition	Cu-Zn-Al <sub>2</sub> O <sub>3</sub>
Surface Area (m²/g)	Min. 35
Pore Volume (ml/g)	Min. 0.15
Bulk Density (kg/L)	1.45~1.55/1.35~1.45
Crushing Strength (N/cm)	Min. 200/220

## **Operation Conditions**

Process Conditions	` ′		' 1	Hydrogen to Aldehyde Ratio (m)
	0.4-0.5	160-220	Min. 0.1	1.0-1.4
Conversion Rate of Butyraldehyde or Octence Aldehyde	Min. 98%			

Packing: Shrink wrap the gas aldehyde hydrogenation catalyst in 200L steel drums lined with plastic bags, with 3 or 4 drums per pallet.

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